GUJARAT TECHNOLOGICAL UNIVERSITY, AHMEDABAD, GUJARAT COURSE CURRICULUM

COURSE TITLE: PRODUCTION PLANNING, MANAGEMENT & CONTROL

(COURSE CODE: 3355102)

Diploma Programmes in which this course is offered	Semester in which offered
Computer Aided Costume Design and Dress Making	5 th Semester

1. RATIONALE

This course will familiarize the students about the need and importance of various production systems and its implications on other dependent processes and measurement parameters in an apparel manufacturing process. Besides, it will help them to prepare time and action plan for a given order ensuring maximum utilization of manufacturing facility so that productivity or efficiency of production is improved.

2. LIST OF COMPETENCY (Programme Outcome according to NBA terminology)

The course content should be taught with the aim to develop required skills in the students so that they are able to acquire following competency:

• Improve the productivity of manufacturing facility in dress making industry through production planning, management and control

3. COURSE OUTCOMES

The theory should be taught and practical should be carried out in such a manner that students are able to acquire different learning outcomes in cognitive, psychomotor and affective domain to demonstrate following course outcomes.

- i. Explain the need and importance of apparel production planning and control
- ii. Explain the process of managing by objectives
- iii. Carry out production planning and work allocation for given situation
- iv. Plan preproduction activities for given situation
- v. Derive time plan and action plan for given order execution

4.	TEACHING AND EXAMINATION SCHEME

Teachi	ng Schem	e	Total Credits	Examination Scheme				
(In Ho	urs)		(L+T+P)	Theory Marks Practical Marks		Theory Marks Practical Marks Total M		Total Marks
L	Т	Р	С	ESE	PA	ESE	PA	
4	0	0	4	70	30	0	0	100

Legends: L-Lecture; T – Tutorial; P -Practical; C – Credit; ESE -End Semester Examination; PA - Progressive Assessment.

5. DETAILED COURSE CONTENT

Unit	Major Learning Outcomes	Topics and Sub-topics		
	(in cognitive domain)			
Unit –I	1a. Describe the development	1.1 Historical development		
Management	of management and its	1.2 Definition of Management - Science or Art		
and its	functions for improving	1.3 Management and Administration		
Evolution	productivity in organisation.	1.4 Development of Management		
		1.5 Functions of Management		
		1.6 Types of Business Organization		
Unit –II	2a. Explain the need and	2.1. Importance of apparel production planning		
Apparel	importance of apparel	2.2. Definitions of activities taken under		
production	production planning and	apparel production planning and control		
planning and	control			
control	2b. Define activities taken			
	under apparel production			
	planning and control			
Unit– III	3a.Explain the terminologies	Terminologies associated with apparel		
Terminology	associated with apparel	production and planning		
for apparel	production and planning	3.1. Production		
production and		3.2. SAM and SMV		
planning		3.3. WIP		
		3.4. Bottle neck		
		3.5. Critical operations		
		3.6. Productivity		
		3.7. Line efficiency		
		3.8. Throughput time		
		3.9. Lead time		
		3.10. Pitch time and floater		
Unit– IV	4a. Familiarize and	Manufacturing system		
Kinds of	Differentiate with different	3.1. Make through system		
manufacturing	manufacturing system	3.2. Assembly system		
system	associated with apparel	3.2.1 Progressive bundle system		
	production viz.	3.2.2 Unit Production system		
	- Make through system	3.3. Modular production system		

Unit	Major Learning Outcomes	Topics and Sub-topics
	(in cognitive domain)	
	- Assembly system	3.4. Quick response and flexible production
	- Modular production system	system
	- Quick response and flexible	3.5. Effects of production system on production
	production system.	parameter
	4b. Describe the effects of	-Machine layout, Through put, response
	production systems on	time, WIP, line efficiency, productivity,
	production parameter	skill requirement, machine requirement
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Unit -V	5a. Explain the process of	5.1.Nature & Purpose
Planning	managing by objectives	5.2 Steps involved in Planning
0	5b. Describe the steps	5.3 Formulating Objectives
	involved in planing	5.4 Process of Managing by Objectives,
		Strategies, Policies & Planning Premises
		5.5 Forecasting and Decision-making.
Unit– 6	6a. Carry out production	6.1. Operation breakdown
Production	planning and work	6.2. Process flow diagram
planning and	allocation for given situation	6.3. Line planning
work		6.4. Calculation for line efficiency
allocation		6.5. Machine layout
Unit –7	7a. Plan preproduction	7.1. Lab dips
Preproduction	activities for given situation	7.2. Fabric procurement
activities		7.3. Trims procurement
		7.4. Label procurement
		7.5. Embroidery
		7.6. Printing
Unit–8	8a. Derive time plan and action	8.1. Preparation of time and action plan for
Time and	plan for given order	entire order execution
Action Plan	execution	8.2. Production Planning Control report
		generation

6. SUGGESTED SPECIFICATION TABLE WITH HOURS & MARKS (THEORY)

T L. •4	Unit Title	T	Distribution of Theory Marks			
Unit No.		Teaching Hours	R Level	U Level	A Level	Total
1.	Management and its Evolution	04	02	03	00	05
2.	Apparel production planning and control	04	04	03	00	07
3.	Terminology for apparel production and planning	08	06	03	00	09
4.	Kinds of manufacturing system	10	04	10	00	14
5.	Planning	08	02	03	02	07
6.	Production planning and work allocation	10	02	08	04	14

Unit	Unit Title	Teaching	Distribution of Theory Marks			
No.		Hours	R U A		A	Total
			Level	Level	Level	
7.	Preproduction activities	06	02	03	02	07
8.	Time and Action Plan	06	02	03	02	07
Total		56	24	36	10	70

Legends: R = Remember; U= Understand; A= Apply and above levels (Bloom's Revised taxonomy

7. SUGGESTED LIST OF EXPERIMENTS

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8. SUGGESTED LIST OF STUDENT ACTIVITIES

- i. Industry visit of student with focus on variety of manufacturing systems and report submission on same.
- ii. Student will do line planning for a given real life situation in class room.
- iii. Students will prepare time and action plan for given order execution.

9. SPECIAL INSTRUCTIONAL STRATEGIES (If any):

- i. Give case studies based on real life situation and ask student to prepare action plan for situation given case study.
- ii. Arrange group discussion of the students on appropriateness of the given plan and to

identify weaknesses in the given plan and give suggestions for improvement.

10 SUGGESTED LEARNING ACTIVITIES

Sr. No.	Title of Book	Author	Publication
1.	Technology of clothing Manufacturers	Harold Carr & Barbera Latham	Blackwell Science
2.	Apparel Manufacturing Analysis	Jacob Solinger	Bobbin Media Corporation, 1988
1.	Essentials of Management	Harold Kooritz & Heinz Weihrich	Tata McGraw- Hill,1998
2.	Essentials of Management	Joseph L Massie	Prentice Hall of India, (Pearson) Fourth Edition, 2003.

List of Books A.

A. List of Major Equipment/ Instrument

- i. Audio visual equipment to record process video for study
- ii. Lux meter
- iii. Equipment to take measurement scale Inch tape, inner and outer diameter Caliper etc
- iv. Digital stop watch mounted on a writing pad

C. List of Software/Learning Websites

i. <u>www.osho.com</u>

11 COURSE CURRICULUM DEVELOPMENT COMMITTEE

Faculty Members from Polytechnics

- Dr.(Ms) F. V. Kugasiya, Lecturer CACDDM, GGP, Ahmedabad
- Prof. Mrs. U. B. Patel, Lecturer, Department of CACDDM, G.P.Dahod.
- Prof. Ms. A. R. Rathod, Lecturer, Department of CACDDM, G.G.P., Ahmedabad.
- **Prof. Ms. M. B .Panchaliya,** Lecturer, Department of CACDDM, Sir. BPTI, Bhavnagar.

Co-ordinator and Faculty Members from NIFT-Gandhinagar

• **Prof. Pavan Godiawala**, Director and Professor, Fashion Technology

Co-ordinator and Faculty Members from NITTTR

- Prof. Shashi Kant Gupta, Professor and Coordinator for State of Gujarat.
- **Prof. (Mrs.) Chanchal Mehra**, Associate Professor, Department of Vocational Education and Entrepreneurship Development.