

**GUJARAT TECHNOLOGICAL UNIVERSITY, AHMEDABAD, GUJARAT**  
**COURSE CURRICULUM**

Course Title: Plastic Engineering Workshop  
(Code: 3322302)

| Diploma Programme in which this course is offered | Semester in which offered |
|---|---------------------------|
| Plastic Engineering                               | Second Semester           |

### 1. RATIONALE

In order to have a balanced overall development of diploma engineers, it is necessary to integrate theory with practice. General workshop practices with Plastic Engineering concepts are included in the curriculum in order to provide hands-on experience about use of different tools and measuring instruments. This course aims at developing general manual and machining skills in the students. Besides above, the development of dignity of labor, precision and safety at work place, team work and development of right attitude are the other objectives.

### 2. COMPETENCY

The workshop content should be taught and implemented with the aim to develop different skills so that students are able to acquire following competency

- i. Use the basic machines & hand tools with care.

### 3. TEACHING AND EXAMINATION SCHEME

| Teaching Scheme<br>(In Hours) |   |   | Total<br>Credits<br>(L+T+P) | Examination Scheme |    |                 |    | Total<br>Marks |
|-------------------------------|---|---|-----------------------------|--------------------|----|-----------------|----|----------------|
|                               |   |   |                             | Theory Marks       |    | Practical Marks |    |                |
| L                             | T | P | C                           | ESE                | PA | ESE             | PA | 100            |
| 0                             | 0 | 4 | 4                           | 00                 | 00 | 40              | 60 |                |

**Legends:** L-Lecture; T – Tutorial/Teacher Guided Theory Practice; P - Practical; C – Credit ESE - End Semester Examination; PA - Progressive Assessment.

**Note:** It is the responsibility of the institute heads that marks for **PA of theory & ESE and PA of practical** for each student are entered online into the GTU Portal at the end of each semester within the dates specified by GTU.

#### 4. DETAILED COURSE CONTENT

| Unit                                  | Major Learning Outcomes  | Topics and Sub-topics   |
|---------------------------------------|--|---|
| <b>Unit – I<br/>Carpentry Shop</b>    | 1a. Perform the various operations like Marking, planning, sawing and chiseling<br>With care   | 1.1 Marking, planning, sawing and chiseling<br>1.2 Preparation of wooden mould elements<br>1.3 Safety precautions in carpentry shop   |
| <b>Unit– II<br/>Fitting Shop</b>      | 2a. Identify different metals& plastics for fitting shop<br>2b. Measure the fitting jobs<br>2c. Select appropriate file for different applications | 2.1 Identification of different metals & plastic (i.e. Steel, Brass, Copper, Aluminum, Plastic)<br>2.2 Identification of different shapes (i.e. Flat, Angle, Tee, Channel, Bar Girder, Square, Z-Section)<br>2.3 Demonstration of holding devices and files<br>2.4 Safety precautions in Fitting shop |
| <b>Unit– III<br/>Welding Shop</b>     | 3a. Weld two metal parts with care   | 3.1 Introduction to welding equipment<br>3.2 Types of welding<br>3.3 Safety precautions during welding  |
| <b>Unit – IV<br/>Fabrication Shop</b> | 4a. Prepare FRP articles with care   | 4.1 Preparation of different shaped products by using Fiber Reinforced Plastic (FRP)<br>4.2 Safety precautions in the Fabrication shop  |

#### 5. SUGGESTED SPECIFICATION TABLE WITH HOURS & MARKS (THEORY)

----- Not Applicable-----

## 6. SUGGESTED LIST OF EXERCISES/PRACTICALS

The exercises/practical/experiments should be properly designed and implemented with an attempt to develop different types of skills leading to the achievement of the above mentioned competency. Following is the list of exercises/practical/experiments for guidance.

| S. No.       | Unit No. | Practical Exercise/Experiment                       | Approx Hours Required |
|--------------|----------|---|-----------------------|
| 1            | I        | Prepare wooden block                                | 06                    |
| 2            |          | Prepare wooden mould elements (Bolster)             | 06                    |
| 3            | II       | Prepare dimensioned rectangular or square job of MS | 08                    |
| 4            |          | Filing the job by straight edge & angle             | 06                    |
| 5            |          | Drilling on metal plate                             | 04                    |
| 6            |          | Tapping on metal plate                              | 04                    |
| 7            |          | Cutting & drilling of Acrylic sheet                 | 04                    |
| 8            | III      | Joining of two metal pieces by welding              | 04                    |
| 9            | IV       | Prepare FRP sheet as per dimensions                 | 08                    |
| 10           |          | Fabrication work by using FRP sheet                 | 06                    |
| <b>Total</b> |          |   | <b>56</b>             |

## 7. SUGGESTED LIST OF STUDENT ACTIVITIES

1. Students will prepare different jobs as per the guidelines provided.
2. Students will prepare the chart on safety precautions & rules.
3. Students would prepare the list of major machines/tools used with their specifications and type.

## 8. SUGGESTED LEARNING RESOURCES

### A. List of Books

| Sr. No. | Title of Book                    | Author                                  | Publication                                      |
|---------|----------------------------------|---|--|
| 1.      | Workshop Technology I,II,III     | S K Hajra, Choudhary and A K Chaoudhary | Media Promoters and Publishers Pvt. Ltd., Bombay |
| 2.      | Workshop Technology              | HS Bawa                                 | Tata McGraw Hill Publishers, New Delhi           |
| 3.      | Basic Workshop Practice Manual   | T Jeyapooan                             | Vikas Publishing House (P) Ltd., New Delhi       |
| 4.      | Workshop Technology              | B.S. Raghuwansh                         | Dhanpat Rai and Co., New Delhi                   |
| 5.      | Plastics engineering handbook    | Joel Frados                             | Van Nostrand Reinhold Company                    |
| 6.      | Plastics materials and processes | S.S. Schwartz<br>S.H. Goodman           | Van Nostrand Reinhold Company                    |

**B. List of Major Equipment/ Instrument**

1. Basic work shop tools (hammer, chisel, hand drill, taps, measuring instruments etc)
2. Vise fitting
3. Welding machine
4. Jig
5. Wooden blocks
6. Metal plates & bars
7. Acrylic Sheets
8. FRP Sheet

**C. List of Software/Learning Websites**

<http://www.fao.org/docrep/012/al360e/al360e.pdf>

**8. COURSE CURRICULUM DEVELOPMENT COMMITTEE****Faculty Members from Polytechnics**

- **Prof. A.S.Amin**, Lecturer in plastics, Govt. polytechnic, Ahmedabad
- **Prof. M.K.Thakarar**, Lecturer in plastics, Govt. polytechnic, Valsad

**Co-ordinator and Faculty Members from NITTTR Bhopal**

- **Dr. Anju Rawley**, Professor Dept. of Applied Sciences