

GUJARAT TECHNOLOGICAL UNIVERSITY

MECHANICAL ENGINEERING (19)

QUALITY ENGINEERING

SUBJECT CODE: 2181920

B.E. 8TH SEMESTER

Type of course: Under Graduate

Prerequisite: NIL

Teaching and Examination Scheme:

Teaching Scheme			Credits	Examination Marks						Total Marks
L	T	P		Theory Marks			Practical Marks			
			ESE (E)	PA (M)		PA (V)		PA (I)		
				PA	ALA	ESE	OEP			
3	2	0	5	70	20	10	30	0	20	150

Content:

Sr. No.	Content	Total Hours	% Weightage
1	Introduction: Different Definitions and Dimensions of Quality, Historical Perspective (From Evolution of Quality Control, Assurance and Management to Quality as Business Winning Strategy), Contribution of Renowned Quality Gurus (Their Philosophies and Impact on Quality).	05	10
2	Quality Engineering and Management Tools, Techniques & Standards: 7 QC tools, 7 New Quality Management Tools, 5S Technique, Kaizen, Poka-Yoke, Quality Circle, Cost of Quality Technique, Introduction to Quality Management Standards – ISO : 9000, ISO:14000, QS:9000 (Concept, Scope, Implementation Requirements & Barriers, and Benefits), Introduction to National and International Quality Awards (Malcolm Baldrige National Quality Award – MBNQA, The Deming Prize Rajiv Gandhi National Quality Award)	10	20
3	Total Quality Management: Basic Philosophy, Approach, Implementation Requirements & Barriers.	03	10
4	Designing for Quality: Introduction to Concurrent Engineering, Quality Function Deployment (QFD) and Failure Mode and Effect Analysis (FMEA) – Concept, Methodology and Application (with case studies).	08	20
5	Introduction to Design of Experiments: Introduction , Methods, Taguchi approach, Achieving robust design, Steps in experimental design	03	10
6	Contemporary Trends in Quality Engineering & Management: Just in time (JIT) Concept, Lean Manufacturing, Agile Manufacturing, World Class Manufacturing, Total Productive Maintenance (TPM), Bench	10	20

	Marking, Business Process Re-engineering (BPR), Six Sigma - Basic Concept, Principle, Methodology, Implementation, Scope, Advantages and Limitation of all as applicable.		
7	Quality in Service Sectors: Characteristics of Service Sectors, Quality Dimensions in Service Sectors, Measuring Quality in Different Service Sectors.	05	10
	Total	44	100

Suggested Specification table with Marks (Theory):

Distribution of Theory Marks					
R Level	U Level	A Level	N Level	E Level	C Level
5	10	20	20	5	10

Legends: R: Remembrance; U: Understanding; A: Application, N: Analyze and E: Evaluate C: Create and above Levels (Revised Bloom's Taxonomy)

Note: This specification table shall be treated as a general guideline for students and teachers. The actual distribution of marks in the question paper may vary slightly from above table.

Reference Books:

1. Quality Assurance and Total Quality Management (ISO 9000, QS 9000 ISO 14000) by K C Jain and A K Chitale, Khanna Publishers
2. Quality Control & Application by B. L. Hanson & P. M. Ghare, Prentice Hall of India
3. Total Quality Management by Dale H. Besterfield, Carol Besterfield-Michna, Glen H. Besterfield and Mary Besterfield-Sacre, Pearson Educaiton
4. Quality Management by Kanishka Bedi
5. Total Quality Management – Dr. S. Kumar, Laxmi Publication Pvt. Ltd.
6. Total Quality Management by K C Arora, S K Kataria & Sons
7. Statistical Quality Control by M. Mahajan, Dhanpat Rai & Co. (P) Ltd.

Course Outcome:

Major Equipment:

Not mandatory

List of Open Source Software/learning website:

1. <http://www.nptel.ac.in>
2. <http://www.ocw.mit.edu>

ACTIVE LEARNING ASSIGNMENTS:

Preparation of power-point slides/Canvases/Drawing sheets with different color pens for graphical representation of for better understanding theory and practical work – The faculty will allocate chapters/ parts of chapters to groups of students so that the entire syllabus to be covered. The power-point slides should be put up on the web-site of the College/ Institute, along with the names of the students of the group, the name of the faculty, Department and College on the first slide. The best three works should submit to GTU.